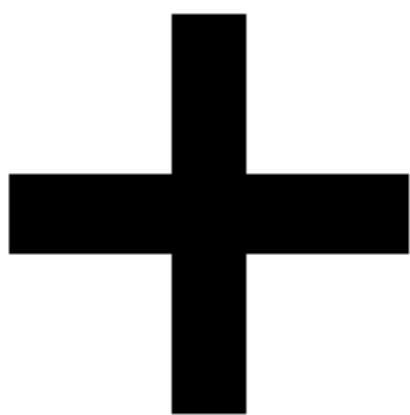


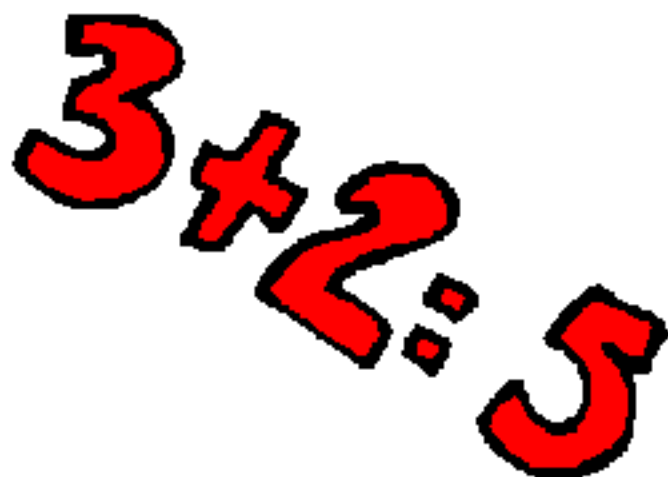
# FORMING NOUNS

They are formed from  
adjectives, verbs &  
other nouns...

by adding **-ion**



**Add**



**Addition**

